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HIGH-SPEED STRETCH FILM MAKING MACHINE (CASTING FILM EXTRUDER)
 多层共挤高速流延缠绕膜机组

■ This machine uses LDPE and LLDPE to produce casting stretch film, which widely used in packing area for building material, auto parts, hardware parts etc.

■ 本机适用于LDPE和LLDPE等不同配方，生产塑料薄膜可达到一致性的效果，广泛用于建筑材料、汽车配件、胶板、胶纸、五金配件等包装。

■ 多层共挤高速流延缠绕膜机组，是根据国内外同类产品特点不断改进的一种机型，该机采用三条螺杆挤出，运行稳定，噪音小，采用人机界面控制，设备采用智能电网可编程（PLC）控制，它由挤出系统、牵引、卷边、成品加工位自动换卷、电眼等主要部件组成。

■ JDCPE105180/75 4300 high-speed stretch film making machine with follow features: three screws, low noise, stable running, especially winding part is controlled by PLC program; the machine is equipped with extrusion traction part edge trimming, winding and finished roll automatic changing etc.

■ 主要技术参数 Main Technical Parameters

型号	Model	JDCPE105180/75 4300
螺杆直径	Screw diameter	φ125mm/φ100mm/φ75mm
长度	LD	3m
缠绕速度	Finished film width	1000mm(500"± roll)
产品厚度	Finished film thickness	0.07-0.33mm
缠绕线速度	Max. Line Speed	250m/min
最大挤产量	Max. Output	400kg/h
主电机功率	Main motor power	430kw/490hp/30kw
总功率	Total power	315kw
外形尺寸	Overall Dimension	4300mm×1480mm×1630mm
电压	Power supply	380V/415V/480V/50Hz/3ph

注：由于产品不断改进，机器外形及主要参数可能会有更新，恕不另行通知。同时可以为客户定制不同规格及颜色的膜。
 Note: Due to the product being constantly improved, the technical data may be subject to change without notice.
 Different film color and specification are available.



注：本公司所有设备的汽、电件均属于标配。
 Note: All equipments supplied by my company are not included attached unless stated: air, electricity



CE ISO9001:2008 认证

DOUBLE-LAYER HIGH-SPEED STRETCH FILM MAKING MACHINE (CASTING FILM EXTRUDER)

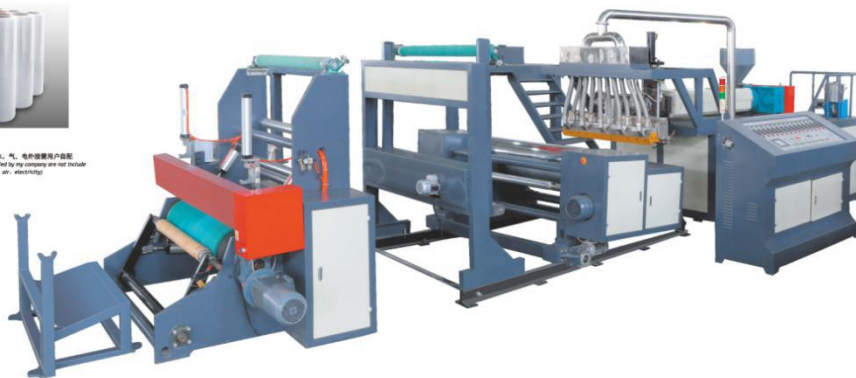
双层共挤高速流延缠绕膜机组

■ This machine uses LDPE and LLDPE to produce casting stretch film, which widely used in packing area for building materials, auto parts, hardware parts etc.

■ JOCPE100-1000 high speed stretch film making machine with follow features: two screws, low noise, stable running, especially winding part is controlled by PLC program. The machine is equipped with extruder, traction part, leveling part, edge trimming and finished roll automatic changing etc.



注：本公司所有设备的水、气、电均随用户自配
Note: All equipments supplied by my company are not include attached water/electricity.



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■ 本机组适用于LDPE与LLDPE等不同配方，生产物料流延厚度可达到一毫米的规格。广泛用于建筑材料、汽配零件、线缆、陶瓷、五金配件等包装。

■ 多层共挤高速流延缠绕膜机组，是依据国内外同类产品特点不断改进的一种机型，该机采用两套螺杆挤出，运行稳定、噪音小、采用人机界面控制，设备采用电气控制（PLC）控制，它由挤出机、牵引、升降、调平、修整、成品加工自动换卷、电卷等主要部件组成。

主要技术参数 Main Technical Parameters

型号	Model	JOCPE100-1000	JOCPE110-1100	JOCPE130-1200
螺杆直径	Screw diameter	φ 100mm/φ 80mm	φ 110mm/φ 80mm	φ 130mm/φ 80mm
螺杆长度	LCP	30T	30T	33T
制品宽度	Finished film width	500-1000mm (500/2 rolls)	500-1000mm (500/2 rolls)	600-2000mm (500/4 rolls)
产品厚度	Finished film thickness	0.01-0.25mm	0.01-0.25mm	0.01-0.25mm
牵引速度	Max. Line Speed	200m/min	200m/min	250m/min
最大挤出量	Max. Output	180kg/h	270kg/h	360kg/h
主电机功率	Main motor power	55kw/22kw	55kw/22kw	110kw/22kw
总功率	Total power	180kw	230kw	270kw
重量	Weight	6000kg	11000kg	13000kg
外形尺寸	Overall Dimension	13000mm×5000mm×4000mm	13000mm×6000mm×4000mm	14000mm×6000mm×4000mm
电压	Power supply	380V/3/50/50Hz(PhV,LineN)	380V/3/50/50Hz(PhV,LineN)	380V/3/50/50Hz(PhV,LineN)

注：由于产品不断更新，规格件及技术参数如有变更，恕不另行通知，特此声明。用户对产品规格不作更改和修改。
Note: As the products are updating due to the technical data are subject to change without notice, different with model catalogues.

DOUBLE-LAYER STRETCH FILM MAKING MACHINE (CASTING FILM EXTRUDER)

双层流延膜机组(缠绕膜机组)

■ This machine set is used for producing LDPE or LLDPE stretch film. If the machine adopts double screws, the two hoppers should use different type of materials, one side of the extruded stretch film is adhesive and the other side is normal. It is widely used for packing architecture and hardware parts etc.

■ 1.Screw and cylinder are all made of 316CrMoAl alloy and finished by nitrogen. It has an advantage of corrosion resistance and endurance etc.
2.The cooling device adopts cycle water cooling provide the best fan speed effect of the stretch film.

注：本公司所有设备的水、气、电均随用户自配
Note: All equipments supplied by my company are not include attached water/electricity.



■ 本机组适用于生产低密度聚乙烯(LDPE)或高密度聚乙烯(HDPE)塑料流延膜。该膜采用双螺杆，两个不同原料的物料流延厚度可达到一毫米的规格。广泛用于建筑材料、五金配件等包装。

■ 1、螺杆、料筒均采用316CrMoAl合金钢，氮化处理增强加工性能。
2、冷却装置采用循环水冷却，冷却效果好，从而保障膜的拉伸度。

注：本公司所有设备的水、气、电均随用户自配
Note: All equipments supplied by my company are not include attached water/electricity.



主要技术参数 Main Technical Parameters

型号	Model	JOCPE100-1000
螺杆直径	Screw diameter	φ100mm/φ80mm
螺杆长度	LCP	30T
制品宽度	Width of products	500-1000mm
产品厚度	Thickness	0.01-0.25mm
牵引速度	Max.Line Speed	200m/min
最大产量	Max.Output	180kg/h
主电机功率	Main motor power	55kw/22kw
加热功率	Heating power	60kw
总功率	Total power	120kw
机器重量	Machine weight	6000kg
机器尺寸	Overall dimension	6000mm×3000mm×1900mm
电压	Power supply	380V/3/50/50Hz(PhV,LineN)

注：由于产品不断更新，规格件及技术参数如有变更，恕不另行通知，特此声明。用户对产品规格不作更改和修改。
Note: As the products are updating due to the technical data are subject to change without notice, different with model catalogues.

主要技术参数 Main Technical Parameters

型号	Model	JOCPE100-1000
螺杆直径	Screw diameter	φ 100mm/φ 80mm
螺杆长度	LCP	30T
制品宽度	Width of products	500-1000mm
产品厚度	Thickness	0.01-0.25mm
牵引速度	Max.Line Speed	200m/min
最大产量	Max.Output	180kg/h
主电机功率	Main motor power	55kw/22kw
加热功率	Heating power	30kw
总功率	Total power	85kw
机器重量	Machine weight	6000kg
机器尺寸	Overall dimension	6000mm×3000mm×1900mm
电压	Power supply	380V/3/50/50Hz(PhV,LineN)

注：由于产品不断更新，规格件及技术参数如有变更，恕不另行通知，特此声明。用户对产品规格不作更改和修改。
Note: As the products are updating due to the technical data are subject to change without notice, different with model catalogues.



COMPOUND POLYETHYLENE BUBBLE FILM MAKING MACHINE 聚乙烯复合气泡(垫)膜机组

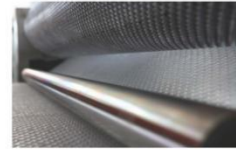


This machine is composed of extruder, or bubble forming device, perforation device, edge trimmed film collecting device, cutting device, winding device, cabiner control system.

本机主要由挤出机、真空气电成型机构、点刺机构、收卷机构、裁切机构、收卷机构、电气控制柜七大主要部件组成。实现原料从进料口加入，直至成品收卷自动控制的机电一体化产品。

This machine uses LDPE, LLDPE granule material to produce or bubble film, which widely used as pool parcel packing, precise instrument packing, furniture packing etc.

本机适用LDPE,LLDPE的塑料粒子，生产的制品可替代纸类信封和纸类复合包装膜，具有环保、防水、抗撕等特点。



主要技术参数 Main Technical Parameters

型号	JZFY-1000	JZFY-2000	JZFY-3000	JZFY-3000
螺杆直径	450mm	450mm	450mm	450mm
螺杆转速	1500rpm	1500rpm	1500rpm	1500rpm
产品宽度	1500mm	2000mm	2500mm	3000mm
产量	100kg/h	110kg/h	120kg/h	130kg/h
主机功率	30kw	30kw	30kw	30kw
电机功率	15.5kw	22kw	30kw	37kw
总功率	150kw	220kw	295kw	345kw
外形尺寸	301	301	301	301
重量	3800kg	4000kg	4500kg	5000kg
外形尺寸	1700x650x1100	1700x650x1100	1700x650x1100	1700x700x1100

注：由于产品重量原因，以上数据仅供参考不作为法律依据。如有变更恕不另行通知。

注：本公司所有设备的水、气、电均需用户自理
Note: All equipments supplied by my company are not include attached equipment, etc. electricity.



14-JHNDQ

15-JHNDQ

POLYETHYLENE BUBBLE FILM MAKING MACHINE 聚乙烯气垫膜机组

This machine adopts once-through shaping technique, thus has high efficiency and excellent product quality. This machine still has such features as scientific and reasonable structure design, smooth and reliable running and convenient operation and maintenance. Polyethylene or cushion film (also called polyethylene bubble film) which is divided into two kind: ordinary polyethylene or cushion film and specialty polyethylene or cushion film, a kind of packing material which has been widely used at present. It not only has good cushioning effect, shock resistance and heat sealing performance, but also has such advantages as good corrosion resistance and transparency, etc. so it has been widely used for packing household wares, pool parcel, precise instrument, bicycle, polyurethane furniture, etc.

该机采用一次成型工艺，生产效率高，制品质量好，机器结构设计科学合理，运行平稳可靠，操作维护方便。聚乙烯气垫膜（又称聚乙烯气垫膜）其中分为普通聚乙烯气垫膜与复合聚乙烯气垫膜机。是当前普遍使用的一种包装材料，不仅具有良好的减震性、抗冲击性、热合性；还有耐腐蚀性、透明性好等优点。广泛应用于家庭包装、精密仪器、自行车、聚氨酯家具等多种包装。

注：本公司所有设备的水、气、电均需用户自理
Note: All equipments supplied by my company are not include attached equipment, etc. electricity.

主要技术参数 Main Technical Parameters

型号	JZFY-650	JZFY-1000	JZFY-1500	JZFY-1500	JZFY-2000
螺杆直径	450mm	450mm	450mm	450mm	450mm
螺杆转速	1500rpm	1500rpm	1500rpm	1500rpm	1500rpm
产量	100kg/h	110kg/h	120kg/h	130kg/h	140kg/h
主机功率	15kw	15kw	15kw	15kw	15kw
电机功率	7.5kw	11kw	15kw	22kw	37kw
总功率	30kw	46kw	60kw	79kw	109kw
外形尺寸	301	301	301	301	301
重量	3500kg	4000kg	4500kg	4500kg	5000kg
外形尺寸	1700x650x1100	1700x650x1100	1700x650x1100	1700x650x1100	1700x650x1100

注：由于产品重量原因，以上数据仅供参考不作为法律依据。如有变更恕不另行通知。



16-JHNDQ

17-JHNDQ

High-Speed Extrusion Coating Machine JDGLM 高速淋膜复合机组

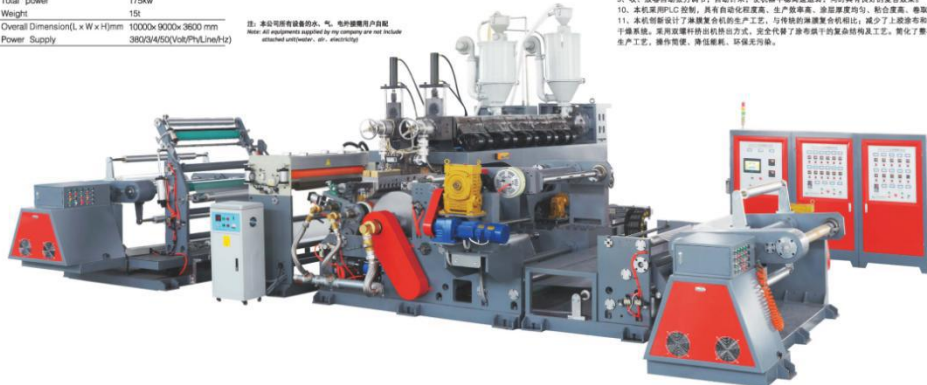
主要技术参数 Main Technical Parameters

机 型	Model	JDGLM 4000
主螺杆直径	Main Screw Dia.	φ 100 mm
副螺杆直径	Minor Screw Dia.	φ 70 mm
螺杆长径比	L/D	33:1
制品宽度	Product Width	1600mm
淋膜厚度	Lamination Thickness	0.04-0.1mm
前进设计转速	Max Linear Speed	250 m/min
产 量	Output	300kg/h
主电机功率	Main Motor Power	55kw
副电机功率	Minor Motor Power	35kw
总 功 率	Total power	175kw
重 量	Weight	15t
外形尺寸	Overall Dimension(L x W x H)mm	10000x3000x3600 mm
电 源	Power Supply	380V/450V/3P/1Line/50Hz

This extrusion laminating machine is suitable for following base materials, like LDPE, PP, BOPP and PET film, aluminum foil, non-woven, paper, glass paper etc. Widely used in composite flexible packaging field like medicine packing, food packing, office tools packing, architecture packaging etc.

本机适用于PET, PP, OPP, BOPP, CPP, LDPE, 铝膜, 玻璃纸, 无纺布, 卫生纸等基材的淋膜复合, 广泛应用于药用包装, 食品包装, 文具办公用品, 工程建筑包装及其他复合软包装材料领域。

注: 本公司所有设备的水、气、电均按用户自配
Note: All equipments supplied by the company are not include attached water, air, electricity



28 JIHOOD

29 JIHOOD

1. Width adjustable die head adopts the side-pipe type. Auto-load feeder with drying system. Extruder adopts frequency motor to adjust speed.
2. Screw heating part adopt auto-temperature control system, Ceramic Heating and air cooling.
3. Three-roller type coating film device, laminating roller adopt two floor inside water cooling, ensure coating film good quality and long-term high speed operation.
4. First feeding station adopt frequency-torque motor automatic tension control unwinding, double-station turnlet-type with non-stop exchange, automatic edge position control system.
5. Second feeding station adopt magnetic powder brake, double-station turnlet-type with non-stop exchange, manual edge position adjustment.
6. Double side corona treatment, make sure the lamination quality.
7. Trim cutting device, using negative pressure fan, grinder crushing then storage.
8. Rewinder: duplex turnlet type with frequency-torque motor winding and tension control, for non-stop roll exchange.
9. Rewinding and unwinding adopt auto-tension control and auto meter counting. High laminating quality and high speed stable running.
10. This machine adopt PLC control, with characteristic of high automatic, high speed, even laminating surface, high degree of adhesion, winding levelly etc.
11. This is a new design laminating machine with much innovation technology. Compare to traditional laminating machine, glue coating system and oven heating system are not required. Simplify the whole structure and production process, easy operate, reduce energy consumption, environmental friendly etc.

1. 挤出机采用变频式内筒可变频调速, 加料装置为自上而下带烘干系统, 挤出机采用变频电机调速。
2. 螺杆加热部分采用自动温控控制系统, 陶瓷加热并风冷冷却。
3. 复合涂膜机采用三辊涂膜, 复合涂膜采用双盘冷却结构, 确保涂膜质量和长期高速运转。
4. 第一喂料站采用变频电机自动张力中心设备, 双工位翻转式结构, 带自动换料装置, 实现不停机自动换料。
5. 第二喂料站采用磁粉制动器, 自动张力检测, 双工位翻转式结构, 可实现不停机换料。
6. 双工位边裁装置, 采用负压风机送料。
7. 双工位边裁装置, 采用负压风机送料。
8. 改卷机采用变频电机自动张力中心设备, 双工位翻转式结构, 实现不停机自动换料。
9. 收、放卷自动张力调节, 直径1米, 收卷半径最高50米, 同时具有非标的卷径设备。
10. 本机采用PLC控制, 具有自动化程度高, 生产效率高, 涂膜厚度均匀, 黏合度高, 卷取平整。
11. 本机创新设计了淋膜复合机的生产工艺, 与传统的淋膜复合机相比, 减少了上游涂布和烘箱加热的干燥系统, 采用全新的涂布和烘箱工艺, 完全代替了涂布烘干的复杂结构及工艺, 简化了整机结构与生产工艺, 操作简便, 降低能耗, 环保无污染。

FILM SPRAYING AND COMPOUNDING MACHINE JDLM 系列淋膜复合机组

1. It adopts the side-pipe type with adjustable mould head.
2. Three-roller type spraying film device can ensure spraying film quality and long term high speed operation.
3. The main motor of extruder adopts variable frequency speed regulating.
4. The motorized unwinding and unwinding tension adopts magnetic powder brake and double-station turnlet-type with non-stop exchange, automatic edge position control.
5. Double side corona treatment, make sure the laminating quality.
6. The system has control air and electrical combination linkage operation and safety protector design.
7. First unwinding duplex turnlet type for non-stop roll exchange.
8. Second unwinding duplex turnlet type for non-stop roll exchange.
9. Rewinder duplex turnlet type with torque motor for non-stop roll exchange.
10. Auto meter counting.
11. Automatic constant temperature system for setpoint section, the coating device will ensure the temperature within acceptable range.
12. Auto meter counting.
13. Optimize automatic material feeding system.

1. 采用变频式可变频调速。
2. 三辊式涂膜装置, 确保涂膜质量和长期高速运转。
3. 挤出机主电机采用变频调速。
4. 收、放卷张力采用磁粉制动器, 双工位翻转, 双工位翻转式结构, 实现不停机换料。
5. 可双向电晕处理, 保证淋膜质量。
6. 系统具有完善的气、电联合, 联动操作及安全保护设计。
7. 一次收卷采用双工位翻转式, 实现不停机换料。
8. 二次收卷采用变频式, 实现不停机换料。
9. 收料采用变频电机自动张力中心设备, 双工位翻转式, 实现不停机换料。
10. 自动计米装置。
11. 自动恒温控制系统, 通过液面内部热传导, 保证涂膜温度在可接受范围内。
12. 自动计米。
13. 可优化的自动送料系统。

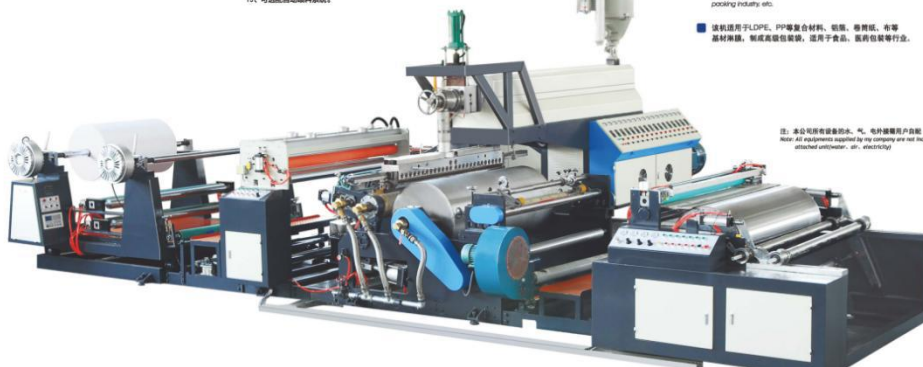
主要技术参数 Main Technical Parameters

机 型	Type	JDLM 600	JDLM 1000	JDLM 1200	JDLM 1600
螺杆直径	Screw Diameter	φ 60MM	φ 100MM	φ 120MM	φ 160
长径比	L/D	34:1	34:1	34:1	34:1
制品宽度	Product Film Width	800MM	1000MM	1200MM	1600MM
前进速度	Max. Line Speed	0.20-0.120M	0.20-0.120M	0.20-0.120M	0.20-0.120M
机械设计转速	Max. Line Speed	80MM/MIN	80MM/MIN	80MM/MIN	80MM/MIN
产量	Output	120KG/H	140KG/H	160KG/H	200kg/h
主电机功率	Main Motor Power	37kw	45kw	45kw	55w
副功率	Minor Power	75kw	95kw	100kw	120w
重量	Weight	8000KG	10000KG	11000KG	13000KG
外形尺寸	Overall Dimension	980mm*1800mm*2200mm	980mm*1800mm*2200mm	980mm*1800mm*2200mm	980mm*2200mm*2200mm
电源	Power Supply	380V/450V/3P/1Line/50Hz			

This machine is suitable for laminating such composite materials as LDPE, PP etc. with such base material spraying film as aluminum foil, non-woven and cloth, etc. to make high grade packing bags, so it suitable for being used in food and medicine packing industry etc.

该机适用于LDPE, PP等复合材料、铝箔、无纺布、薄纸淋膜, 制成高规格包装, 适用于食品、医药包装等行业。

注: 本公司所有设备的水、气、电均按用户自配
Note: All equipments supplied by the company are not include attached water, air, electricity



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