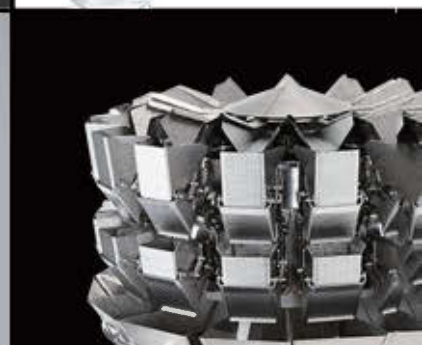


# SUNRISE



 <sup>®</sup>  
**SUNRISE**  
MACHINERY

# PERFECT



**Multifunctional Weighing Packaging Machine**

**Multi-line Packaging Machine**

[www.sunrisepack.com.cn](http://www.sunrisepack.com.cn)



**Special Shaped Packaging Machine**



**5 in 1 Tea Bag Packaging Machine**

# PERFECT PACKAGING FROM SUNRISE



## Brief introduction

### SUNRISE PACKAGING & FOOD MACHINERY GROUP

Established in 1986, the corporation is specialized in producing various packaging machines and food machines, etc. As a manufacturer, SUNRISE PACKAGING MACHINERY GROUP has been awarded of the importance of providing high quality products and consummate service. Focusing on the customer and serving the economic market, SUNRISE gradually implemented diversified policy, produced and exported all kinds of optimized and delicate packing material such as AL/PET/PE, BOPP/PE, PET/PE and TEA-LEAF FILTER PAPER.

With over 30 years of experience in this field, we have obtained "ISO9001: 2000" certification and we are the first manufacturer that has obtained "European Countries Quality of CE system" for all packing machines we produced, and we gained confidence from our customers over 110 countries around the globe, such as USA, Canada, Egypt, Iran, Russia, Malaysia.

Manufacturing of wide range of packaging machinery, our core production strength lies in the high quality raw material such as all stainless steel, and famous branded electronic devices (Omron, Siemens, Fuji, and Mitsubishi).

Attention to detail, professional service, distinguished quality products and going the extra mile for our customers are the hallmarks of SUNRISE. Supported by our own manufacturing plants, R&D center, and troubleshooting department, SUNRISE can assure a strict quality control check of components before assembling, guarantee highly performance and long-lasting machines.

Sunrise's role does not end even if the final packaging machine has already been delivered (ordered). We are striving to provide an integrated service from original select to final after sales service. In order to develop a long-term business relationship, we have been regarding ensuring customer satisfaction, discerning their need and delivering our promise as our core service value. Fast and easy shipment channels are available from manufacturing plants in China to destination ports all around the world; and supported by excellent infrastructure, shipment schedule are never delayed.

The successful growth of SUNRISE could never been achieved without the support and cooperation of the companies who put their trust in our products. We owe a debt of gratitude to those companies and are willing to offer the promise of our superior service and bold support to them.

# WE ARE من نحن

**First** Vertical Packaging Machine Manufacturer Obtained "CE" Certificate in China  
**أول** مصنع لمكائن التعبئة والتغليف القائمة الذي حصل على شهادة الجودة الأوروبية "CE"

**First** Packaging Machine Manufacturer Registered in Germany & EU  
**أول** مصنع لمكائن التعبئة والتغليف يسجل علامة تجارية في ألمانيا و الإتحاد الأوروبي

**First** Packaging Machine Manufacturer Generated a Quantum Leap in Manufacturing Methods  
**أول** مصنع لمكائن التعبئة والتغليف يحدث نقلة نوعية في الأساليب الصناعية

## BECAUSE OF ذلك لأننا نلتزم

**Professionalism of our Technical, Commercial and Administrative Staff**

**الإحترافية العالية لدى كوادرنا الفنية و التجارية و الإدارية**

**Precision in Executing our Tasks and Delevering our Promises**

**الدقة في تنفيذ مهامنا و الوفاء بوعودنا**

**Pursuing the Latest Technologies and Excellence**

**السعي للحصول على أحدث التقنيات و التميز**

**Perfection in our Performance and Creativity**

**الإمتياز في الأداء و الإبداع**



Letter of Patent



CE Certificate



SASO Certificate



Registration in Germany



Cooperate with foreign expert



Foreign factory using Sunrise technology



Ready Stock for Shipping

# Sunrise Packaging Machinery

## Your Bag Packaging Specialist



**M**

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*More.....*

# RELIABILITY



## Main Technical Parameter

FSK-40II	
Bag Size	L:55-110mm W:30-80mm
Capacity*	50-160 bags/min
Filling Range	5-40ml
Weight	350kg
Dimension	600*790*1780mm (L*W*H)
Power	220V, 50HZ, 1.5KW
FSK-150II	
Bag Size	L:70-150mm W:70-115mm
Capacity	35-60 bags/min
Filling Range	30-150ml
Weight	450kg
Dimension	700*800*1900mm (L*W*H)
Power	220V, 50HZ, 1.9KW
Ideal Thickness of Film	65µm-75µm

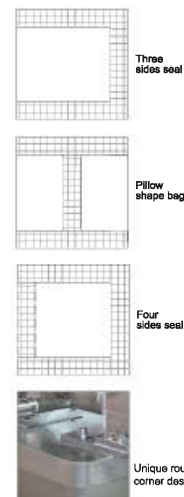
\*Depending on product property and filling range

## Model SR-FSK-40II/150II Automatic Granular Packaging Machine

- **Application:** The machine is suitable for packing non-sticky, granular material, such as plant seeds, washing powder, coffee, sugar, desiccant, etc. The integrated processes of bag making, measuring, forming, filling, sealing, cutting, counting and hot pressing codes can be done automatically. Packing materials: heat-seal lamination, such as PET/plated AL/PE, PET/PE, NYLON/PE, etc.

- **Features:**

1. All stainless steel cover meets GMP standard.
2. Servo motor driving and panasonic PLC control. Filling range and bag size are adjustable automatically.
3. The speed is up to 160 bags/min, as twice as intermittent machine model.
4. Equipped with 6 dosers, product saving, speed improving, avoid sticking to the sealing area.
5. The high sealing pressure guarantees the sealing area tight and neat, due to rotary sealing method that make our machine 60% faster than intermittent machines.
6. Individual cutter system, sharp, wearable and safe. Plat and zigzag cutter are as option.
7. Ink roller, vacuum conveyor and no packing film alarm system are as option.





# Pack Your Brand In Quality



## Main Technical Parameter

FSK-300	
Bag Size	L:80-220mm W:40-150mm
Capacity	30-60 bags/min
Filling Range	50-300ml
Dimension	1100*900*1900mm (L*W*H)
Weight	300kg
FSK-1500	
Bag Size	L:100-300mm W:40-175mm
Capacity	28-60 bags/min
<b>Filling Range</b>	<b>50-1400ml</b>
Dimension	1200*800*2000mm (L*W*H)
Weight	350kg
Power	220V,50HZ,1.3KW
Ideal Thickness of Film	65µm-75µm

\*Depending on product property and filling range

### Option:

1. Air-exhausting system / nitrogen gas flush to keep fresh
2. Ink tape printer/ hot pressing code
3. Bucket feeding conveyor
4. Hole punch device (round/butterfly type)
5. "M" shape bag making
6. Equip with four heads weigher / ten heads weigher



## Model SR-FSK-1500 Automatic Multi- function Packaging Machine

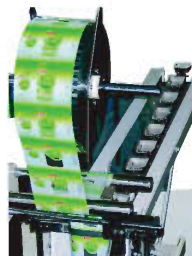
- **Features:**
  1. Filling capacity is up to 1400ml, energy saving up to 50%
  2. Adopts molding filling system, loss prevention, speed improving, avoid sticking to the sealing area.
  3. Adopts smart photocell for automatic tracking, which guarantees the pattern on the packing material complete and beautiful.
  4. Low noise, stable operation, long life cycle (more than 10 years).
  5. Sealing system adopts Germany bearings, strong wear resistance and low maintenance.
  6. Unique easy cleaning system makes changing filling material and maintenance convenient and time saving.
  7. High speed and high accuracy measuring system.



Liquid filling device



Four heads weigher



Bucket-chain device



Triangle packaging machine



Triangle bags

# UNIQUE PACKING



## Model SR-FSK-40VI

### Full Servo Motor High-speed Granular Packaging Machine

● **Application:** This granular packaging machine adopts full servo motor control system, high-speed, low maintenance. It is suitable for packing medical, health care product, food industrial granular materials, such as herbal granule, sugar, salt, desiccant, etc. This machine can increase your product market share by offering a better quality product than your competitors. Packing materials: heat-seal lamination, such as PET/plated-AL/PE, PET/PE, NYLON/PE etc.

● **Features:**

1. Adopts movable feeding system, which could keep product intact without damage, makes measuring accuracy and adjustment more convenient and cleaning job much simpler.
2. Adopts intermittent sealing system which is controlled by servo motor, makes the operation and maintenance much quicker and easier.
3. Unique sealing system avoids bag leakage and wrinkle, guarantee sealing margin flat and neat, to present beautiful packing effect
4. Movable horizontal sealing design works with patent balance technique ensures tight and neat of sachets.
5. Packaging speed can be increased while monitoring the sealing quality.
6. Adopts external cutter adjusting device, adjust the cutter position while machine working, easy to change.
7. Achieve chain bag function.

#### Main Technical Parameter

Bag Size	L: 55-120mm W:40-90mm
Max Capacity	150 bags/min
Max Filling Range	40 ml
Power	220V, 50HZ, 3.5KW
Weight	450kg
Dimension	1100*1000*2300mm(L*W*H)

\*Depending on product property and filling range

● **Option:**

1. Automatic counting and filling lines for carton trays
2. Complete lines with cartoning machine
3. Ink roller printer/Ink jet printer/Laser/Embossing coding

# Tailored To Your Requirments

## Model SR-FSK-300T

### Automatic Special Shaped Granular Packaging Machine

#### Main Technical Parameter

Maximum Bag Size	L:180mm W:50mm
Capacity	30-60 bags/min/line
Maximum Filling Range	40ml
Power	220V, 50HZ, 3.5KW
Air Consumption	0.2L/Min
Weight	350kg
Dimension	810*1066*2622mm (L*W*H)
Packaging Material	heat-sealable lamination

● **Application:** This machine can offer a newest type single line special shape stick packer with excellent versatility. This makes it possible to measure and fill granular, such as pharmaceutical, herbal concentrate granules, probiotics, health care products, etc. Stick length can be easily changed by color touch screen. Also stick width can be changed quickly by replacing bag mould.

#### ● Features:

1. Humanized round corner design, skin protection of users.
2. Three dimensional easy tear guarantee much easier opening.
3. Adopts movable feeding system, which could keep product intact without damage, makes measuring adjustment more convenient and cleaning job much simpler.
4. Unique sealing system avoids bag leakage and wrinkle, guarantee sealing margin flat and neat, to present beautiful packing effect.
5. Movable horizontal sealing design works with special balance technique ensures tight and neat of sachets.
6. Air driving sealing system makes machine run steady and with prefect packing bags.
7. Adopts servo motor with PLC color touch screen controller, easily understandable operation, user interface.
8. The bag former is designed by mould, making bags neat and beautiful.
9. Customized all types of bag shape based on customer's special requirement.

#### ● Option:

1. Counting systems for piece products and precise fill quantities
2. Automatic counting and filling lines for carton trays
3. Air-exhausting system / nitrogen gas flush to keep fresh
4. Complete lines with cartoning
5. Ink roller printer/ Ink jet printer/Laser/Embossing coding
6. Vibrator



# EFFICIENCY

## Model SR-FSK-900 Automatic Multi-line Granular Packaging Machine



Patent number: ZL201620960275.4



● **Application:** This machine is a multi-line standard model for a high output. Suitable for all types of granular product, adopts highly accurate weight control filling systems, which can achieve cost savings. The servo driven system makes product change easily, repeat quickly and exactly, by memorizing stick length and operation timings. It can be connected with collating machines, individual check weigher and cartoning machines.

● **Option:**

1. Counting systems for piece products and precise fill quantities
2. Automatic counting and filling lines for carton trays
3. Complete lines with cartoning machine
4. Ink roller printer/Ink jet printer/Laser/Embossing coding
5. Air-exhausting system / nitrogen gas flush to keep fresh
6. Vibrator

● **Features:**

1. Full line - 12 lines, Low maintenance.
2. Servo motor panasonic and PLC panasonic provide fast and easy operation.
3. Equipped with automatic packaging material tracking deviation correction device can minimal wasting film.
4. Unique front/back sealing mould design, insulates the filling material from hot sealing mould, which assure filling material free flow even at high sealing temperature.
5. Movable horizontal sealing design works with patent balance technique ensures tight and neat of sachets.
6. The bag former is designed by mould, making bags neat and beautiful.
7. Three dimensional easy tear design guarantee easier tear.

### Main Technical Parameter

Maximum Width of Film	900mm
Maximum number of lines	12 lines
Capacity	30-60 bags/min/line
Maximum Filling Range	40ml
Power	380V, 50HZ, 5KW
Air Consumption	0.5L/Min
Weight	1500Kg
Dimension	1800*2000*2900mm (L*W*H)
Packaging Material	heat-sealable film

# Capacity Without Limits



## Model SR-FS-500/620/800 Automatic Quantitative Weighing and Packaging Machine

### ● Features:

1. This machine can automatically complete all packaging processes from measuring, feeding, filling, bag making etc.
2. Adopts different measuring system according to customers' materials, such as auger for powder, pump for liquid etc.
3. PLC+computer control system with human-machine interface, color touch screen is simple and direct-viewing in operation.
4. High speed and accuracy, the application of professional motion control system and high speed processing system make sure high speed and stable running status.
5. **Protective treatment of the product like valve or nitrogen gas flushing available—protecting the product from unfavorable influence of oxygen as option.**
6. **Four heads weigher/ten heads weigher/fourteen heads weigher/twenty heads weigher which is supplied by Yamate or Ishida and other famous brands as option**

### ● Option:

- |  |                       |
|--|-----------------------|
| 1. Pillow bag, boxing bag and latest type of indentation bag                     | 6. Gusset bag device  |
| 2. Hole punching device (round/butterfly type)                                   | 7. Bag support device |
| 3. <b>Equip with the anti-static device avoid the packing film electrostatic</b> | 8. Indentation device |
| 4. Collect the dust and debris when packaging.                                   | 9. Vibrator           |
| 5. Indentation device  |                       |

### Main Technical Parameter

Model (single-servo)	Type:500	Type:620	Type:800
Film Width	180-500mm	220-620mm	340-800mm
Bag Width	80-240mm	100-300mm	160-385mm
Bag Length	100-380mm	100-380mm	100-480mm
Capacity	15-60 bags /min	15-60 bags/min	10-30 bags/min
Air Consumption	0.36m <sup>3</sup> /min, 0.6MPa	0.4m <sup>3</sup> /min, 0.6MPa	0.7m <sup>3</sup> /min, 0.6MPa
Power Supply	220V, 50HZ, 3KW	220V, 50HZ, 4KW	220V, 50HZ, 4.5KW
Weight	550kg	680kg	980kg
Dimension(L*W*H)	1550*1160*1480mm	1600*1260*1680mm	1600*1500*2050mm

\*Depending on product property and filling range



# Model SR-FSCH-10A/10B/10C

## Automatic Tea-bag Packaging Machine

**new  
5 in 1**



### Main Technical Parameter

SR-FSCH-10B/10C		SR-FSCH-10A
Bag Size	Filter bag L:50-75mm W:50-75mm Envelope L:85-120mm W:75-95mm	L:50-80mm W:45-75mm
Capacity	25-60 bags/min	28-50 bags/min
Filling Range	2-15ml adjustable (around 2g)	5-15ml adjustable
Power	220V, 50HZ,3.7KW	220V, 50HZ,1.8KW
Features	Filter bag with thread,tag and heatsealed envelope	Filter bag with thread and tag
Tea-leaf filtering paper	17g-21g/m <sup>2</sup>	17g-21g/m <sup>2</sup>

\*Depending on product property and filling range

### Characteristics of the equipment

High performance, low cost, extreme simplicity, safety and mechanical robustness are the most remarkable features of these equipments. Its design makes it possible for the operation and maintenance to be carried out by normally trained personnel

10C Auger Filler: Designed for packing other infusions that are difficult to fill, such as coffee. Its design allows an easy assembling on the upper part of the MAISA Packers.

10B Herb Stirrer: Used for packing aromatic herbs or products which are hard to dose.

### Quick change and larger volume

Specially designed big hopper is used for large volume of product. Special rotating feeder for herbs and non flowing product. Both bag size quick change over and automatic product dosage adjustment. The content of the teabags can reach a maximum of 10cm<sup>3</sup>.

### Advantages of the hermetic envelope

The heat-sealed hermetic envelope possesses important advantages:

1. It preserves the flavour: It solves a problem, specially with flavored and fruit teas, where time spoils the quality of the product.
2. It protects from humidity: It ensures the conservation of the product from the packing to the moment it is consumed.
3. It positions and gives hierarchy: It grants the possibility of placing your best products in the market, distinguishing them from the others by means of a high quality packaging.

### Air-exhausting function

1. The unique designed function of air-exhausting guarantee beauty and neat of filter tea bag, also save much space for the following cartoning step, achieve cost-saving purpose for customers.
2. A variety of packaging materials can be used on the Model 10B for the production of heat sealed outer envelopes

# Model SR-FSCH-10D

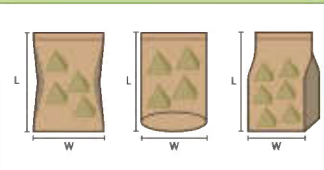
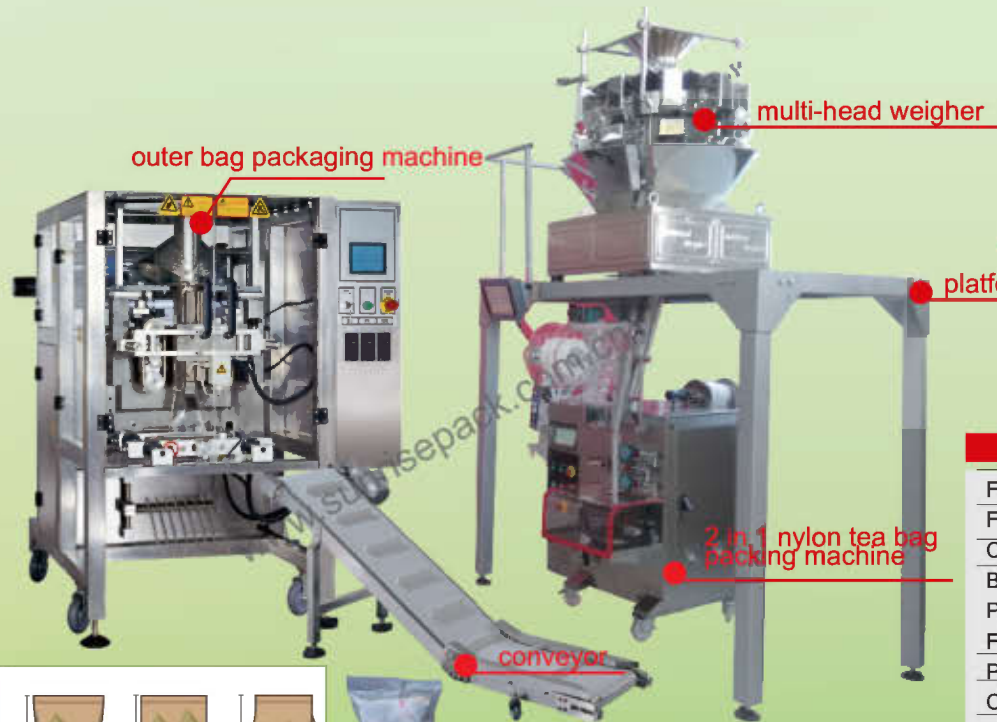
## Automatic Pyramid Shaped Tea-bag Packaging Machine



● **Application:** This machine is suitable for health care tea, herbal tea, fruit tea and other granular materials. It adopts the food grade non-woven nylon material which is with good water permeability and perceptivity, achieves a beautiful and harmonious vision. As the advantage tea packing machine, it can present different tea-drink experiences and visual effects.

● **Features:**

1. Adopt servo motors +PLC and colour touch screen control system, easy operation.
2. The most advanced and safest tea packing adopts special ultrasonic sealing method.
3. Easily change between triangle bag and square bag.
4. Automatically attached Thread & Tag.
5. Various options for filling range and bag size.
6. Option highly efficient volumetric feeder or combination scale type feeder which is controlled by color touch screen.
7. Ultrasonic sealer & cutter operated via servo motors to ensure stable sealing of filter material/ thread/tag.
8. Multi-bag packing into one envelope and single bag packing into one envelope are as option.
9. Able to be connected with boxing machine and cellophane overwrapping machine as a line.



### Main Technical Parameter

FSCH-10D	
Filling Range	11.5-10g
Capacity	50 bags/min
Bag Size	
Pyramid Bag Width	50-80mm
Flat Bag	L: 40-80mm W: 60-90mm
Power	220V, 50HZ, 1.8KW
Compressed Air Pressure	0.6 Mpa
Air Consumption	0.2L/min



# COMPETITIVE



## Main Technical Parameter

FSF-40II	
Bag Size	L:55-110mm W:30-80mm
Capacity	30-70 bags/min
Filling Range	5-40ml
Weight	350kg
Dimension	600X790X1780mm (L*W*H)
Power	220V, 50HZ, 1.9KW
FSF-150II	
Bag Size	L:70-150mm W:70-115mm
Capacity	35-60 bags/min
Filling Range	20-200ml
Weight	450kg
Dimension	700X800X1900mm (L*W*H)
Power	220V, 50HZ, 1.9KW
Ideal Thickness of Film	65µm-75µm

\*Depending on product property and filling range

## Model SR-FSF-40II/150II Automatic Powder Packaging Machine

- **Application:** The machine is designed and manufactured specially for powdery and super fine powdery products. Driven by servo motor, filling range can be adjusted automatically through computer parameter setting. The processes of bag making, measuring, dosing, sealing, cutting, counting and hot pressing codes can be done automatically. Packing materials: heat-seal lamination, such as PET/plated AL/PE, PET/PE, NYLON, etc.

- **Features:**

1. All stainless steel cover meets GMP standard.
2. Servo motor driving and PLC control.
3. Bag size and filling range are adjustable.
4. The high sealing pressure guarantees the sealing area tight and neat, due to rotary sealing method that makes our machine 60% faster than intermittent machines.
5. **The advantages of professional auger are listed as follows:**
  - ★ It is incised from a complete stainless steel, accurate measuring, 50% longer life cycle.
  - ★ Unique super-length auger system design achieves dustproof function, meanwhile working with rotary strong sealing method, ensures user get perfect packaging and longer expiry date.
6. The screw feeding part is able to achieve multi-angle adjustment (left, right, up and down), to adapt different specialty of powder product, and guarantee perfect packing effect.



High quality screw



# High Performance Meets Flexibility



## Main Technical Parameter

<b>FSF-300</b>	
Bag size	L:50-170mm W:20-135mm
Capacity	28-60 bags/min
Filling range	5-300ml
Power	220V, 50Hz, 1.5kw
Weight	300kg
Dimension	1000*860*1900mm (L*W*H)
Bag shape	Three sides sealing and pillow bag Four sides sealing
<b>FSF-1500</b>	
Bag size	L:50-300mm W:30-200mm
Capacity	20-40 bags/min
Filling range	5-1000ml
Power	220V, 50Hz, 1.8kw
Weight	350kg
Dimension	1100*1000*2100mm (L*W*H)
Bag shape	pillow bag

\*Depending on product property and filling range



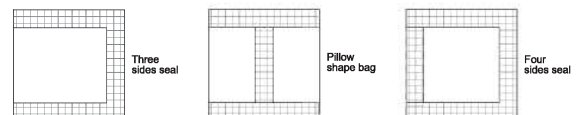
## Model SR-FSF-1500 Automatic Powder Packaging Machine

### ● Features:

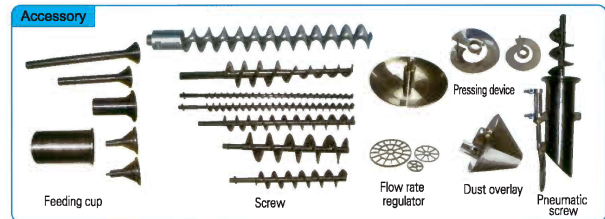
1. There is horizontal, slant, and straight auger filler to adapt different type of powder product .
2. Adopt smart photocell for automatic tracking, which guarantees the pattern on the packing material complete and beautiful.
3. Cooling system guarantees no product stick during packing process.
4. Sealing system adopts Germany bearings, strong wear resistance and low maintenance.
5. Unique coating treatment on machine internal parts is anti-corrosion and anti-oxidation, especially in tropical area.

### ● Option:

1. Nitrogen gas flush to keep fresh
2. Vacuum Feeding Conveyor/Screw Feeding Conveyor
3. Ink Tape Printer



# FLEXIBILITY



- **Application:** This machine is suitable to pack pharmaceutical, food and health care products, such as herbal powder, protein powder, milk powder and tea powder, etc. The machine is servo motor driven which makes product change easily and fast by enabling pre-set of operation condition such as sachet length, filling weight, filling timing, on touch screen panel.

- **Option:**
  1. Counting systems for piece products and precise fill quantities
  2. Automatic counting and filling lines for carton trays
  3. Complete lines with cartoner
  4. Ink roller printer/ Ink jet printer/Laser/Embossing coding
  5. Vacuum feeding conveyor/Screw feeding conveyor

## Model SR-FSF-300T

### Automatic Special Shaped Powder Packaging Machine

- **Features:**

1. Humanized round corner design, skin protection of users. Customized all types of bag shape based on customer's special requirement.
2. Unique front/back sealing mould design is anti edge offset.
3. Air driving sealing system makes machine run steady and with perfect packing bags.
4. Servo motor with PLC color touch screen controller, easily understandable operation, user interface.
5. Movable horizontal sealing design works with patented balance technique ensures tight and neat of sachets.
6. 3D easy tear design guarantees much easier opening.
7. Special designed cooling system guarantees no product stick during packing process.
8. Auger slant angel is adjustable, which guarantees bag packing neat and straight.

#### Main Technical Parameter

Maximum Bag Size	L:180mm W:50mm
Capacity	30-60 bags/min
Maximum Filling Range	40ml
Power	220V, 50HZ, 3.5KW
Air Consumption	0.2L/Min
Weight	350Kg
Dimension	810*1066*2622mm (L*W*H)
Packaging Material	heat-sealable lamination

\*Depending on product property and filling range

# We Are By Your Side



## Main specifications

Model	SR-5B-1
Packing Weight	100g-10kg
Packing Accuracy	100-1000g, $\leq \pm 2g$ ; $\geq 1000g$ , $\leq \pm 0.1-0.2\%$
Capacity	5-12 times/min
Power	3Phases AC380V 50 60HZ
Total Power	2.65KW
Air Consumption	6kg/cm <sup>3</sup> , 0.1m <sup>3</sup> /min
Weight	350kg
Dimension	1135*890*2500mm (L*W*H)
Hopper Volume	56 L
SR-2A-2	
Container Size	Ø20-85mm H 10-150mm
Packing Weight	1-500g
Packing Accuracy	$\leq 100g$ , $\leq \pm 2\%$ ; 100-500g, $\leq \pm 1\%$
Capacity	30-50 cans/min
Power	3Phases 380V 50HZ
Air Consumption	6kg/cm <sup>3</sup> 0.1m <sup>3</sup> /min
Total Power	1.8KW
Weight	250kg
Dimension	1000*720*1800mm (L*W*H)
Hopper Volume	35L

\*Depending on product property and filling range

## Option

1. Leakproof acentric device
2. Pneumatic flap
3. Dust collecting device
4. Level split hopper
5. Lift-fall device



## Model SR-5B / SR-2A-2 Series Semiautomatic Auger Filling Machine

- **Application:** This model is designed mainly for the fine powder which can easily spout dust and meet high-accuracy packing requirement. Based on the feedback sign given by below weight sensor, this machine do measuring, two-filling, and up-down work, etc. It is especially suitable for filling car-bon powder, dry powder of fire extinguisher, and other fine powder which needs high packing accuracy.

- **Features:**

1. Weight sensor is below the tray, to do fast filling and slow filling based on the pre-set weight, to guarantee the high packaging accuracy.
2. Servo motor does up-down work driving with tray together, the up-down rate can be set randomly, and no dust spouts out when filling.
3. With servo motor and servo drive controlled auger, perform stably, and with high accuracy.
4. PLC control, touch screen display, easy to operate.
5. With handwheel to adjust the height, easy to fill many kinds of weight.
6. Process: put bag/can(container) on the machine → container raise → fast filling, container declines → weight reaches the pre-set number → slow filling → weight reaches the goal number → take the container away manually

# INNOVATION



## Main Technical Parameter

Type	FSF-40VI
Bag Size	L: 50-120mm W: 40-90mm
Capacity	80-150 bag/min
Max Filling Range	40ml
Power	220V,50HZ,5KW
Weight	650kg
Dimension	1100*1000*2300mm (L*W*H)

\*Depending on product property and filling range

## Model SR-FSF-40VI

### Full Servo Motor High-Speed Powder Packaging Machine

- **Application:** The machine is designed and manufactured specially for powdery and super fine powdery products, the processes of bag making, measuring, filling, sealing, cutting, counting and hot pressing codes can be done automatically. Increase market share by offering a better quality product than your competitors.
- **Features:**
  1. Full servo motor with PLC colour touch screen controlling system.
  2. Auger slant angel is adjustable, which guarantees bag packing neat and straight.
  3. New fully-closed feeding structure, which adopts the movable auger feeding system, makes the measurement more accurate and no leakage when machine running.
  4. Moveable horizontal sealing system, to ensure machine working stable and steady.
  5. **Packing speed can be increased while monitoring the sealing quality.**

# One Machine Multiple Possibility

## Model SR-FSF-900/SR-FSF-900T

Automatic Multi-line Packaging Machine (up to 12 lines)



● **Applications:** This machine is used for mass production of pharmaceutical food and health care products, such as herbal powder, panax notoginseng powder, protein powder, milk powder and tea powder, etc.

● **Options:**

1. Nitrogen gas flush, to keep fresh.
2. Counting systems for piece products and precise fill quantities
3. Automatic counting and filling lines for carton trays
4. Complete lines with cartoner
5. Ink roller printer/ Ink jet printer/Laser/Embossing coding

● **Features:**

1. Full line - 12 lines, low maintenance.
2. **Each feeding line equipped with separate servo motor, makes sure accurate dosing.**
3. PLC Panasonic provides fast and easy operation.
4. Equipped with automatic packaging material tracking correction deviation device, minimal wasting film.
5. **Patented screw feeding device makes air exhausting and nitrogen gas flushing possible, extending the shelf life of powder.**
6. Unique front/back sealing mould design insulates the filling material from hot sealing mould, which assure filling material free flowing even at high sealing temperature.
7. **Movable horizontal sealing design works with patented balance technique ensures tight and neat of sachets.**
8. Unique feeder and mixer 2 in 1 design makes sure uniformity of powder especially suitable for food, pharmacy and health care industries.
9. 3D easy tear design guarantee easier tear.

**Main technical parameter :**

Maximum Width of Film	900mm
Maximum Number of Lines	12 lines
Capacity	30-50 bags/min/line
Maximum Filling Range	40ml
Power	380V, 50HZ, 5KW
Air Consumption	0.5L/Min
Weight	1500Kg
Dimension	1800*2000*2900mm (L*W*H)
Packaging Material	Heat-sealable film



**Model SR-FSM-150II/250II**  
Automatic Molasses Packaging Machine

**Model SR-ZJH-80D**  
Automatic Cartoning Machine

**Model SR-BT-2000A**  
Automatic Bagging Machine

Main Technical Parameter

Content	SR-FSM-150II/250II	SR-Cartoning Machine	SR-BT-2000A
Filling range	30-150ml	single bag	small size single
Packing size	L:55-150mm W:30-80mm	Max size:205*80*70 Min size:50*25*14mm(L*W*H)	(40-200)*(30-140)*(10-50)
Packing material	Heatable lamination:Nylon/PE,PET/PE	Paper box	Double sides heatabl
Machine dimension	600*850*1780mm(L*W*H)	3200*1320*1795mm(L*W*H)	2400*850*1600mm(L*W*H)
Machine weight	350kg	1200kg	880kg
Power	220V,50HZ,1.3KW	380V,50HZ,1.5KW	220V,50HZ,0.75KW

We have great confidence to provide professional packing machinery for tobacco molasses, but also able to provide special packing film and flavor, to make your product more charming and attractive.





### Model SR-BT-2000A

Automatic Cellophane Overwrapping Machine

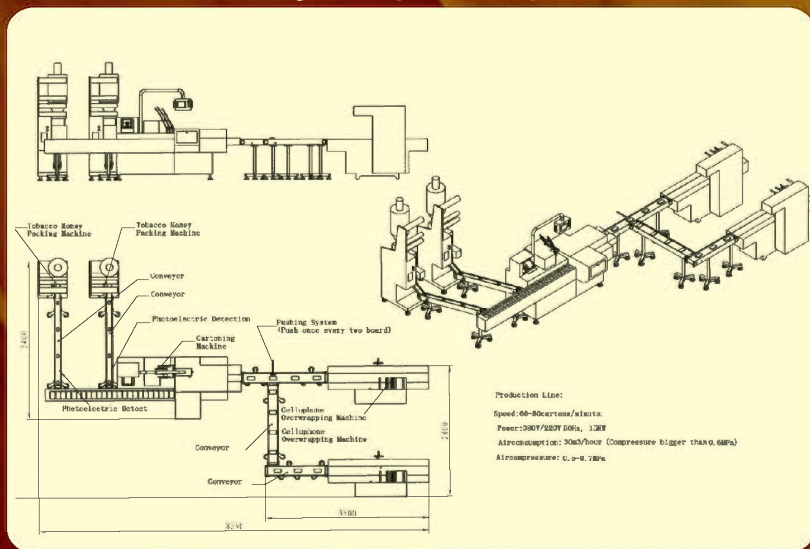
This is an integrated producing packaging line, which is widely adopted in Tobacco Honey ( المعسل ) processing scope, achieved complete procedure of bag forming, filling, sealing, cartoning as well as cellophane overwrapping, with high efficiency and perfect packing effect. This machine could increase your product market share by offering a better quality product than your competitors.

● **Features:**

1. According to different specialty of molasses product, this machine adopts vertical and horizontal feeding and measuring system.
2. Equipped with easy washing system, to make changing different flavors of molasses product convenient and easy.
3. We are able to provide whole line of molasses packing: sachet→cartoning→carton cellophane→boxing→box cellophane.
4. With mixer inside the hopper, to make sure feeding evenly and smoothly.
5. Packaging speed can be increased while monitoring the sealing quality.
6. Screw feeding conveyor is as option.

2000A	SR-BT-2000B
single box	single or multiple boxes
10-50mm(L*W*H)	(100-300)*(80-200)*(20-80)mm(L*W*H)
heatable BOPP	Double sides heatable BOPP
2250mm(L*W*H)	2250*1100*2000mm(L*W*H)
1000kg	1000kg
0.75KW	220V,50HZ,0.75KW

and carton for keeping no-leak sealing and tobacco original



\* Production Layout Plan



# LOW MAINTENANCE



## Main Technical Parameter

FSJ-40II	
Bag Size	L: 55-110mm W: 30-80mm
Capacity	25-90 bags/min
Filling Range	5-40ml
Weight	350kg
Dimension	600*700*1780mm(L*W*H)
Power	220V, 50HZ, 1.3KW
Ideal Thickness of Film	65μm-75μm
FSJ-150II	
Bag Size	L: 70-150mm W: 70-115mm
Capacity	35-60 bags/min
Filling Range	30-150ml
Weight	450kg
Dimension	700*800X*1900mm(L*W*H)
Power	220V, 50HZ, 1.9KW
Ideal Thickness of Film	65μm-75μm
FSY-40II/150II	
Bag Size	L: 55-120mm W: 40-100mm
Capacity	28-55 bags/min
Filling Range	1-40ml 10-100ml
Weight	200kg
Dimension	700*580*1550mm(L*W*H)
Power	220V, 50HZ, 1.6KW
Ideal Thickness of Film	65μm-75μm

\*Depending on product property and filling range

## Model FSY-40II/500/ FSJ-40II/150II Automatic Sauce/Liquid Packaging Machine

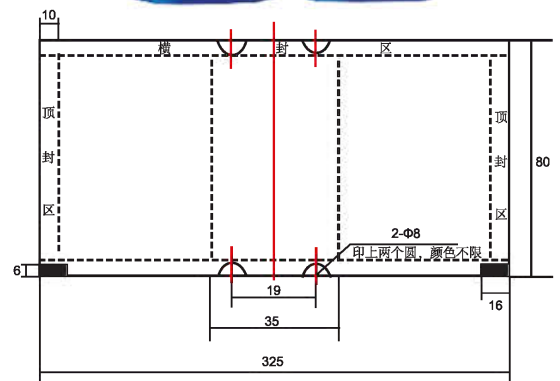


\*Double jacket hopper

- **Application:** This machine is suitable for packing all sauce/ liquid types of medical, health care and food product, such as honey, ketchup, seasoning sauce, chilli sauce ,juice liquid, as well as shampoo product. The process of bag making, measuring, filling , counting, sealing can be done automatically.
- **Features:**
  1. Adopt frequency motor +PLC colour touch screen controlling system. Enable easy operation and achieves human-computer interaction.
  2. Automatic adjustment of bag size and filling range, equipped with unique anti-leakage sealing device, postpone expiry date.
  3. **With double jacket hopper, machine can keep filling temperature of liquid product as 40 C, suitable for hot filling product.**
  4. **Equipped with mixer inside the hopper, to achieve anti-sedimentation, help filling evenly and smoothly.**
  5. Meet GMP standard, as to different product nature, machine can be equipped with different types of pump, rotary pump, liquid pump, gear pump, piston pump.
  6. **Unique filling suction device, avoid leakage, easy to clean.**
  7. For high temperature and high humidity area , do chemical coating treatment in the machine, which can effectively avoid the inner parts of machine rusting and increase the wear resistance and lifespan of machine.
  8. **Packing effect can be enhanced while monitoring the sealing method. (Hermetic works with line and crossway sealing)**



# Assistance Anywhere And Anytime



## Model SR-FS-200S/500S Automatic Stand-pouch Packaging Machine

- **Application:** The machine is designed for packing viscous or non-viscous liquid and sauce, such as honey, tomato sauce, mayonnaise, soft drink, yogurt, milk, shampoo, chocolate paste etc. The processes of bag making, measuring, dosing, sealing, cutting, counting and hot pressing codes can be done full automatically, accurate measurement, high performance, low maintenance, and long lifespan. Packing materials include various kinds of heat-seal lamination, such as PET/plated AL/PE, PET/AL/PE, PET/PE, NYLON, etc
- **Features:**
  1. All stainless steel SS304, meeting GMP standard, obtained CE certificate.
  2. Bag size and filling range is adjustable.
  3. Individual cutter system, sharp, wearable and safety.
  4. Special pump is designed for viscous liquid.
  5. As to different product nature, machine can be equipped with mixer and double jacket hopper, suitable for hot filling product, to achieve anti-sedimentation, filling evenly and smoothly.
- **Option:**
  1. Special electric voltage / transformer
  2. Color tape printer
  3. Automatic line straw
  4. Dust absorption system

### Main Technical Parameter

FS-500S		FS-200S	
Capacity	12-25 bags/min	Bag Size	bottom bag width :20-30mm, bag width :40-150mm, length:60-160mm
Packing Volume	100~500ml	Capacity	18-28 bags/min
Accuracy	±1.5%	Filling Range	20-200ml
Power Supply	220V 50HZ 1.7KW	Power	220V, 50HZ, 2.1KW
Air Consumption	0.4m <sup>3</sup> /min (0.8Mpa)		
Weight	700kg		
Dimension	1450*630*2300mm(L*W*H)		

\*Depending on product property and filling range

# FULL VERSATILITY



- **Application:** This machine can offer a new type single line special shape stick packer with excellent versatility. This makes it possible to measure and fill viscous liquid, such as chocolate paste, mayonnaise, ketchup, syrup, shampoo, etc.
- **Option:**
  - 1.Counting systems for piece products and precise fill quantities
  - 2.Automatic counting and filling lines for carton trays
  - 3.Complete lines with cartoner
  - 4.Ink roller printer- Ink jet printer-Laser-Embossing coding

Main Technical Parameter	
Maximum Bag Size	L:180mm W:50mm
Capacity	30-60 bags/min/line
Maximum Filling Range	40ml
Power	220V, 50HZ, 3.5KW
Air Consumption	0.2L/min
Weight of Machine	350kg
Dimension	810*1066*2622mm (L*W*H)
Packaging Material	heat-sealable lamination

\*Depending on product property and filling range

## Model SR-FSY-300T/J-300T Automatic Special Shaped Liquid/Sauce Packaging Machine

- **Features:**
  1. Humanized round corner design, skin protection of users.
  2. Three dimensional easy tear design guarantees much easier opening.
  3. **Unique sealing system avoid bag leakage and wrinkle, guarantee sealing margin flat and neat, to present beautiful packing effect.**
  4. Air driving sealing system makes machine run steady and with perfect packing bags.
  5. Adopt servo motor with PLC colour touch screen controller, easily understandable operation, user interface, low maintenance.
  6. Adopt personalized bag making system which can make the bag neat and beautiful.
  7. Customized all types of bag shape based on customer's special requirement.
  8. **The bag former is designed by mould, making bag neat and beautiful..**
  9. **Movable horizontal sealing design works with patented balance technique ensures tight and neat of sachets.**
  10. **With double jacket hopper, machine can keep filling temperature of liquid product as 40°C, suitable for hot filling product.**
  11. Equipped with mixer inside the hopper, to achieve anti-sedimentation, help filling evenly and smoothly.



Designed



Tomato Sauce



Liquid



Designed



Shape



Chocolate Paste

# All Round Efficiency

- **Application** :The machine assures high filling accuracy towards any viscous product of medical, health care product and food liquid product, such as ketchup, seasoning sauce, juice liquid, mayonnaise, shampoo, chocolate paste, honey, syrup etc. Our unique filling method makes it possible to have positive cut-off product and stability of sealing, making our packaging machine pioneer in the package area.

- **Option:**

- 1.Counting systems for piece products and precise fill quantities
- 2.Automatic counting and filling lines for carton trays
- 3.Complete lines with cartoner
- 4.Ink roller printer-Ink jet printer-Laser-Embossing coding
- 5.Perforation cutter-Zigzag cutter
- 6.Easy wash device



Patent number: ZL201620959150.X



## Model SR-FSJ-900/Y-900 Automatic Multi-line Sauce/Liquid Packaging Machine

- **Features:**

1. Full line - 12 lines, low maintenance.
2. Servo motor Panasonic and PLC Panasonic provide fast and easy operation.
- 3.Equipped with automatic packaging material tracking deviation correction device can minimal wasting film.
- 4.Unique front/back sealing mould design insulates the filling material from hot sealing mould, which assures filling material free flow even at high sealing temperature.
5. Movable horizontal sealing design works with patented balance technique ensures tight and neat of sachets.
6. Three dimensional easy tear design guarantees easier tear.
7. **As option, equipped with double jacket hopper and mixer, machine can keep filling temperature of liquid product as 40 C, suitable for hot filling product.**
8. Unique filling suction device, avoid leakage,easy to clean.
9. Independent research and development designed special filling method is specialized for sticky material. It can keep the sealing margin clean, no clip material.
10. **Equipped with mixer inside the hopper, to achieve anti-sedimentation, help filling evenly and smoothly.**

### Main Technical Parameter

Maximum Width of Film	900mm
Maximum Number of Lines	12 lines
Capacity	30-60 bags/min/line
Maximum Filling Range	40ml
Power	380V, 50HZ, 5KW
Air Consumption	0.5L/Min
Weight of Machine	1500kg
Dimension	1800*2000*2900mm (L*W*H)
Packaging Material	heat-sealable lamination

\*Depending on product property and filling range

# ADVANCED TECHNOLOGY

## Model SR-FSP-300T Automatic Tablet Packaging Machine



### Main Technical parameter

Maximum Bag Size	L:180mm W:50mm
Capacity	20-50 bags/min/line
Maximum Filling Range	40ml
Power	220V, 50HZ, 3.5KW
Air Consumption	0.2L/min
Weight	350Kg
Dimension	810*1066*2600mm (L*W*H)
Packaging Material	heat-sealable lamination

\*Depending on product property and filling range

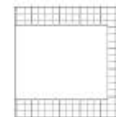
- **Application:** This machine is suitable for medical, health care product and food industrial production, such as honeyed pills, compressed tablets, sugar-coated tablet etc. Mesh plate and vibration counting system are available for your options according to the characteristics of the products.

- **Features:**

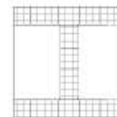
1. Humanized round corner design, skin protection of users. Customized all types of bag shape based on customer's special requirement.
2. Unique left/right sealing mould design insulates the filling material from hot sealing mould, which assures filling material free flowing even at high sealing temperature.
3. Air driving sealing system makes machine run steady and with perfect packing bags.
4. Panasonic servo motor with PLC colour touch screen controller, easily understandable operation, user interface.
5. Movable horizontal sealing design works with patented balance technique ensures tight and neat of sachets.
6. Three dimensional easy tear design guarantees much easier opening.
7. Counting plate adopts mould and vibrating way, to make the product feeding evenly, precise measurement.

- **Option:**

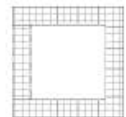
1. Complete lines with cartoner
2. Ink roller printer-Ink jet printer-Laser-Embossing coding



Three sides seal



Pillow shape bag



Four sides seal

# Perfect Packaging

## Model SR-BT-2000A/BT-2000D Automatic Cellophane Overwrapping Machine

● **Application:** This machine is to wrap cellophane on rectangular carton box with easy open tear tape, which is applicable for medicine, health food, cosmetics, tea and tobacco product, etc. It can achieve moisture resistant, quick and easy to tear up, anti-forgery. Double side heat-sealable BOPP film is available on this machine.

● **Features:**

1. The position of easy open tear tape is adjustable.
2. It can work with cartoning machine, as packing line.
3. U shaped easy open tear tape and customized shapes are available.



### Main Technical Parameter

BT-2000A	
Capacity	20-60 boxes/min
Packing Dimension	(40-200)*(30-140)*(10-50)mm (L*W*H)
Power	220V 50HZ
Motor Power	0.75KW
Electric Heating	4KW
Dimension	2400*850*1600mm (L*W*H)
Weight	880kg

\*Depending on product property and filling range

BT-2000D	
Capacity	10-25 bags/min
Package Size	Max film width<340mm
Power	220V 50HZ single phase
	380V 60HZ three phase by special order
Electric Heating	0.75KW
Power Consume	4KW
Dimension	2800*950*1600mm (L*W*H)
Weight	1000kg

\*Depending on product property and filling range



Automatic Cartoning Machine And Cellophane Overwrapping Machine Packing Line



# SUPERIOR QUALITY

## Model SR-BT-2000C

### Automatic Cellophane Overwrapping Machine

- **Application:** This machine is to wrap cellophane on rectangular carton/box with easy open tear tape, which is applicable for medicine, health food, cosmetics, tea and tobacco product, etc. It can achieve moisture resistant, quick and easy to tear up, anti-forgery. Double side heatsealable BOPP film is suitable for working with this machine. With neat and beautiful outside cellophane overwrapping, the additional value of products would be enhanced, make product occupy more market share.

#### Main Technical parameter

BT-2000C	
Packing Capacity	20~35 boxes/ minute
Packing Dimension	(60-350)*(40-200)*(15-125)mm (L*M*H)
Cellophane	PVC or BOPP
Diameter of Inner Hole	0.75mm
Thickness	0.021 ~0.028mm
Width	optional based on the dimensions of packing box
Sealing Temperature	100-140 °C
Total Power	2.2KW
Work Pressure	0.6MPa
Dimension	1846*750*1160mm (L*M*H)
Weight	500kg

\*Depending on product property and filling range



## SR-BZDII Series Weighing & Filling Machine

- **Applications:** Suitable for packing granular and powdery materials, like washing powder, salt, sugar, rice, seeds, chemicals, etc.

- **Features:**

1. Measured by electronic scale
2. Operation controlled by Micro-Computer
3. Material feeding by double vibrant hoppers
4. Conveyor and sealing machine are as option
5. All stainless steel cover meets GMP standard



#### Main Technical Parameter

Weight Range(g)	Tolerance(g)	Capacity (Bags/Minute)	Power Supply(V/Hz)	Weight(Kg)	Dimension (mm)
30-250	≤ ±2	22-15	220/50	100	620*790*1630
100-1000	≤ ±2	25-18	220/50	120	740*850*1810
100-2000	≤ ±1	35-13	220/50	200	870*880*2000
200-2000	≤ ±4	25-12	220/50	130	740*890*1850
500-6000	≤ ±8	20-11	220/50	170	800*1040*2200
1-10kg	≤ ±10	18-8	220/50	190	890*1050*2230



# Satisfy Market Demands

## SR-HR450A /FS-2012

Automatic Horizontal/Block Folding Packaging Machine



● **Application:** Suitable for packing various kinds of regular objects like biscuits, pies, chocolates, bread, instant noodles, moon-cakes, soap, industrial parts, paper boxes etc. Special design type for transporting film, big and easy broken products, adopts bottom reel transporting film way.

● **Features:**

1. Dual-frequency conversion control, bag length and filling range is adjustable during operation, quick and easy to save time and film .
2. PLC and touch screen control, easy to operate.
3. Malfunction self -diagnosis system, convenient to fix according to tips on screen.
4. Adopt smart photocell for automatic tracking, which guarantees the pattern on the packing material complete and beautiful.
5. Automatic stop working when the cutter contacts product. Film and product saving.
- Simple driving system, working stable and reliable, low maintenance.
7. 2 meters long infeed conveyor covered with a high friction anti slip belt and with a metallic joining strip. Fast assembly / removal and cleaning.
8. Equipped with different type of conveyor to adapt different product nature.

● **option:**

1. Gusset device
2. Nitrogen device
3. Cooling system
4. Ultraviolet sterilization device



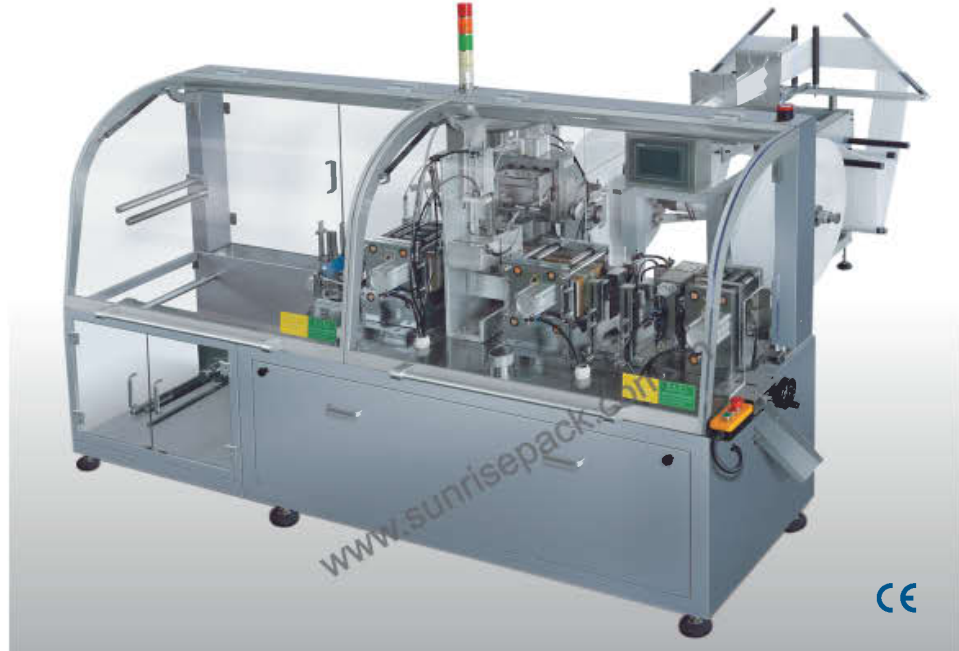
Main Technical Parameter	
Model	HR450A
Film Width	Max.450mm
Bag Length	130-450mm
Bag Width	50-180mm
Product Height	Max.75mm
Film Roll Diameter	Max.320mm
Capacity	30-150 bags/min
Power	220V 50/60HZ 2.8KW
Dimension	4010*998*1530mm (L*W*H)
Weight	750kg



Main Technical Parameter	
Model	FS-2012
Product Size	(20-60)*(18-36)*(6-25)mm (L*W*H)
Capacity	160-180 bags/min

\*Depending on product property and filling range

# MASTER-HAND



## Model SR-ZJ-250

### Automatic Four-side Sealing Wet Tissue Packaging Machine (dust proof packing)

#### ● Features:

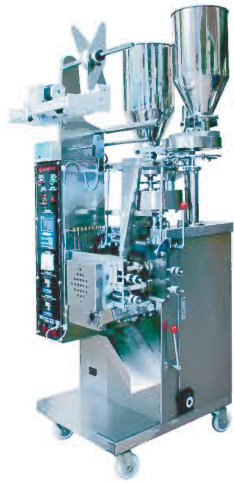
1. All stainless steel cover meets GMP standard, easy to clean and durable.
2. Adopt smart photocell for automatic tracking, which guarantees the pattern on the packing material complete and beautiful.
3. Professional sealing mould, higher thermal resistance, avoiding deformation.
4. The tissue can be folded in different styles. Vertical: Max 10 folding Horizontal: 4 folding.
5. Adopt Japanese measuring pump, which assures measuring accurate. Tolerance can be controlled under 0.01ml/time. It also makes liquid mixture filling and separate filling possible.
6. Double sealing avoids leakage, high performance, double line, making double output one time.
7. Servo motor+ PLC, easy to operate. Low maintenance cost. Temperature, speed and length is adjustable.
8. The dust proof glass cover assures the hygiene of wet wipes.

#### Main Technical parameter

Item/Model	SR-ZJ-250	
Packaging Form	horizontal four-side sealing	
Packing Material	heat-seal lamination, such as PET/plated AL/PE, PET/PE, NYLON	
Inner Material	30-80g/m <sup>2</sup> (air laid paper, nonwoven, spun lace nonwoven fabric etc)	
Raw Material Inner Roller Diameter	φ70-75mm	
Packing Specification	Length	40-125mm (customer designed max 220mm) 80-175mm (customer designed max 220mm)
	Width	40-110mm (customer designed)
Folding Way	Max 10 folding vertical, and 4 folding horizontal	
Liquid Added Range	0-10ml	
Packing Speed	60-160 bags/minute    60-100 bags/minute	
Total Power	2.8KW	
Power Supply Type	220V 50/60HZ	
Machine Noise	≤64.9dB(A)	
Air Supply	0.6-1.0 MPa	
Air Consumption	300-500L/min	
Dimension	L2800*W2800*H1800mm	L3000*W2800*H1800mm
Weight	1100kg	1200kg

\*Depending on product property and filling range





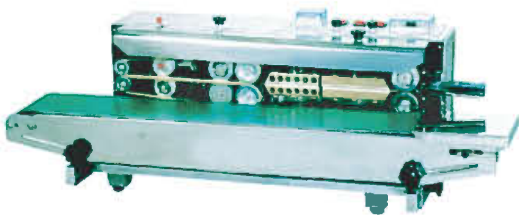
Double Grain Automatic Packaging Machine



Special Packaging Machine



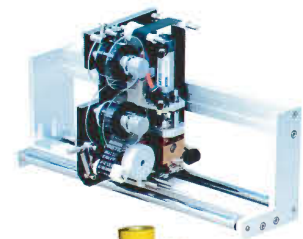
Vegetable Cutting Machine



Multi-Function Film Sealer (with Printer)



Ink-roller Printer



Colorful-tape Printer



Color Ribbon



Vacuum Conveyor



Z Type Conveyor



Bucket Feeding Machine



Auger Feeding Machine

***Customize order is available, full customer service along machine life.***

## WORKSHOP



## OUR PRODUCTS



Products Categories	Main Functions	Applicable Scopes
Environmental Stand-up pouch Bag	1.elegantly and nicely designed, erecting and space efficient,90%volume reduced. 2.environment-friend, less wastes,80%resources saved	flavor sauce, gardening fertilizers, pets'food, salad oil and daily usages
Laminated Film/Bag	1.elegantly, printed, transparent and highly flexible 2.good compatible, and storage with nice smell 3.oxygen-,vapor- and dioxide-proof	instant foods, cakes, iced foods, recuperation foods and beverages
Laminated Aluminum Foil/Bag	1.best proof of vapor, oxygen, dioxide, nitrogen and ligh proof, preserving sweet smells 2.good quality and style,high value	foods, flavouring, tea, coffee, medicines, chemical insects and with tin papers.
Easy Peel/Foil For Trays	1.applicable in microwaves and highly safe, easily opened and instant 2.ow heat, heat-proof especially for PP, PE, PVC, PS, heat sustainable	covering materials for ice food, jelly, pudding and recuperation foods, used in microwaves.
Deoxidizer Package	1.adjusting the decidizing package materials' specifications according to the required of deoxidizing speed. 2.packing deciders; be put in all kinds of packages, it can maintain the freshness, keep the products from getting sour, oxidized, and prolong the period of being on display	With decider in it, it can pack all kinds of leisure food, additives, cakes, fine chemical products, electronics, handicrafts and high-grade clothes.
Desiccant	1.high moisture-penetrability 2.with drier, it can keep the products dry.	With drier in it, it can pack clothes, foods, electronics and army used products.
Thermoforming Bottom Lidding Material	can be theremoforming again(moulding by injecting plastics) as well as; maintain the quality and elegancy of the products.	Meatcontainer for, rice, cakes, candies, juices, rice plant gronhand injection bags.
Paper&Aluminum Filled Plastic Complex Material	1.The products will be protected with no invade 2.comfortably pressed, elegant; leading the trend in the soft tube products	Toothpaste,medicine, shoes polisher, daily chemical mroducts and oily paste-shaped products.
Heavy-duty Aluminum Bag And Others	1.highly moisture-proof and protect the stocked goods. 2.flexible, broke during transportation reduced 3.preserving sweet smells	Project plastics, resins, chemistry pigments, business-oriented large bags, iced dewatered fruits and vegetables, raw and fresh foods; products producable according to the clients' requirements.
Spouter Of Environmental Stand-up pouch Bag	1.good for storage and picked according to quantity needed 2.anti-theft, open means been patented.	Used in cooperation with environment-protection stand bags; for the package of flavour condiments, gardening fertilizers, pets' food, salad oil and daily chemical products.
Laser Laminated Film	Different from the nomallaser products;hided, sealed in the inside layer of the diaphragms; not pliable to be imitated, the laser can be fixed on a certain point.	instant foods, cakes, ice products, beverage and recuperation foods.
Double-color Easy Open Cap	1.moulded once only 2.bi-color, bright colors 3.maintain the freshness and sanitation of products	milk,beverage and juice
Aseptic Cap	virus-proof,reusable and sanitation guaranteed	milk,beverage and juice
Liner	applied together with the other lids, keep the products fresh, disposable, safe and sanitary	milk,beverage and juice
Environment Protection Cap	easy to be open and toke off completely once lid opened, the whole will fall down; easily recollected and environment-friendly	milk,beverage and juice
Corrugated Temper Flap Cap	Pressure-proof,anti-theft and protect the consumer security	milk,beverage and juice
Folded Forks and spoons	foldable, space efficient and portable	instant foods, jelly and porridge

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Due to the upgrading and updating of products, technical parameters and illustrations may not correspond to the described model.

## SUNRISE PACKAGING MACHINERY GROUP

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R&D CENTER: No.204, Weiguo Road, Dongli District, Tianjin, China

FACTORY: Beichen Industrial Zone, Beichen District, Tianjin, China

TEL: +86-22-24412601 / 24412602 / 24717398

CELLPHONE: +86-13802154878

FAX: +86-22-24328862

E-mail: [annie-gm@sunrisepack.com.cn](mailto:annie-gm@sunrisepack.com.cn) [anniepack@vip.163.com](mailto:anniepack@vip.163.com)

[www.sunrisepack.com.cn](http://www.sunrisepack.com.cn)

